

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

Rev. 1.0

2018.01.17

Produced by YiQi

1. Install attitude sensor to CNX :

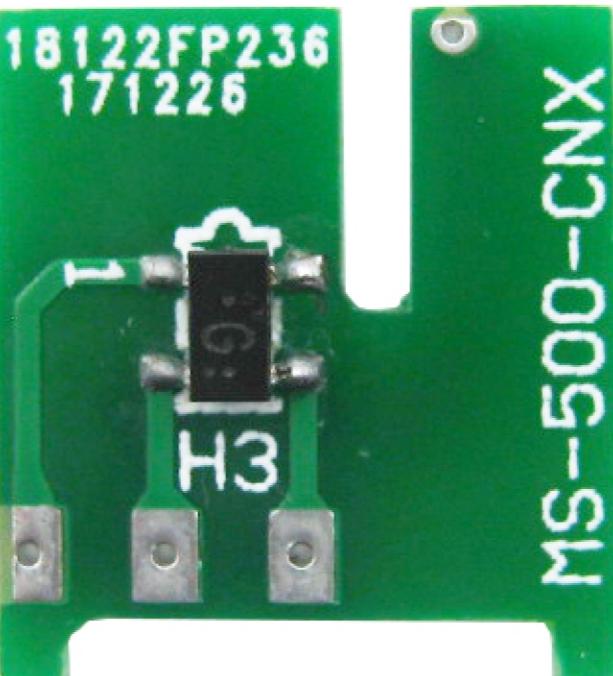
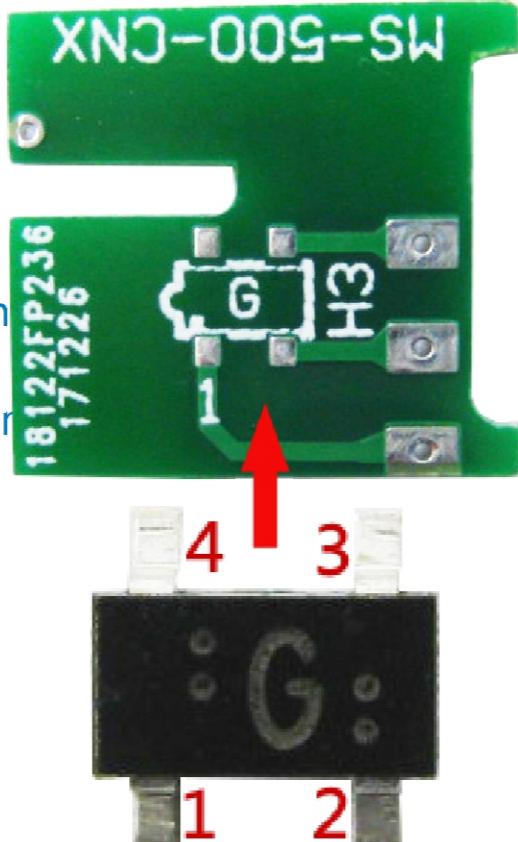
As shown, a sensor with the letter "G" is installed on the H3 of the circuit board.

① It is important to note that the installation direction of the "G" on the sensor element should be in accordance with the installation direction of "G" on the circuit board

② Install it strictly according to the position of the printed circuit board.

Prohibit installation offset!

③ Each pin of the element must be welded firmly !

**2.** Install attitude sensor to CNY :

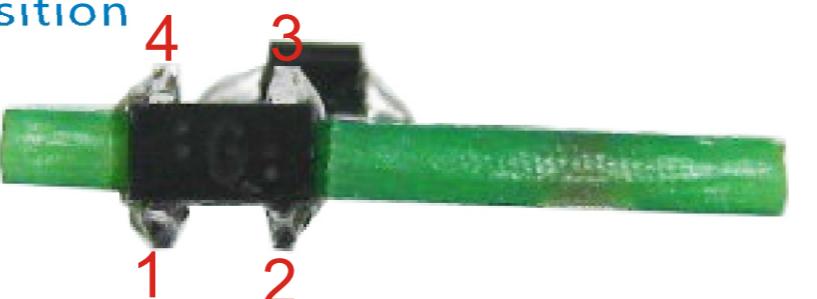
As shown, a sensor with the letter "G" is installed on the H1 and H2 of the circuit board.

① It is important to note that the installation direction of the "G" on the sensor element should be in accordance with the installation direction of "G" on the circuit board

② Install it strictly according to the position of the printed circuit board.

Prohibit installation offset!

③ Each pin of the element must be welded firmly !



MS-500G Magnetic suspension component list

No.	Name	Parameter	QTY
R11, R37, R38	RES	200R	3
R13, R20, R21, R22, R28 R29, R30, R41, R42	RES	1K	9
R3, R9	RES	1.2K	2
R1, R7	RES	2K	2
R4, R10	RES	3.3K	2
R23, R24, R31, R32, R33 R34, R35, R36, R39, R40	RES	5.1K	10
R18, R19, R26, R27	RES	10K	4
R2, R8	RES	15K	2
R17, R25	RES	330K	2
R5, R6, R12, R14, R16	RES	1M	5
C7, C8, C9, C10	CAP	222P	4
C1, C2, C11, C12 C13, C15, C16	E-CAP	10uF	7
C3, C4, C5, C6	E-CAP	220uF	4
L1, L2, L3, L4	Inductance	12*18	4
D1, D2	Diode	1N4148	2
LED1	LED	5mm Seven color	1
Q3, Q5, Q11, Q13	Triode	D882	4
Q4, Q6, Q12, Q14	Triode	B772	4
Q2, Q8, Q10, Q16	Triode	S8050	4
Q1, Q7, Q9, Q15	Triode	S8550	4
VR1, VR2	Adj-RES	100K	2
U2, U3	IC	LM324	2
U1	IC	CD4066	1
U1, U2, U3	IC socket	DIP-14	3
J1	IC socket	5.5mm	1
H1, H2, H3	Hall sensor	G	3
—	Magnet	100mm*10mm	1
—	PCB	500G-CNX	1
—	PCB	500G-CNY	1
—	PCB	500G-MAIN	1
—	Iron	21*6*1	4
—	Suspended object	50*14mm	1
—	Screw	Silvery M3*8	12
—	Screw cap	M3	8

The following are plastic shells and accessories

—	Plastic shell	Black or transparent	1
—	Spacer	M3*4	4
—	Spacer	M3*13	4
—	Screw	M3*12	4
—	Screw	M3*8	4

Tools you need:

- ①Iron (30W)
- ④Tweezers
- ②Solder wire
- ⑤Wire cutters
- ③Multimeter

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

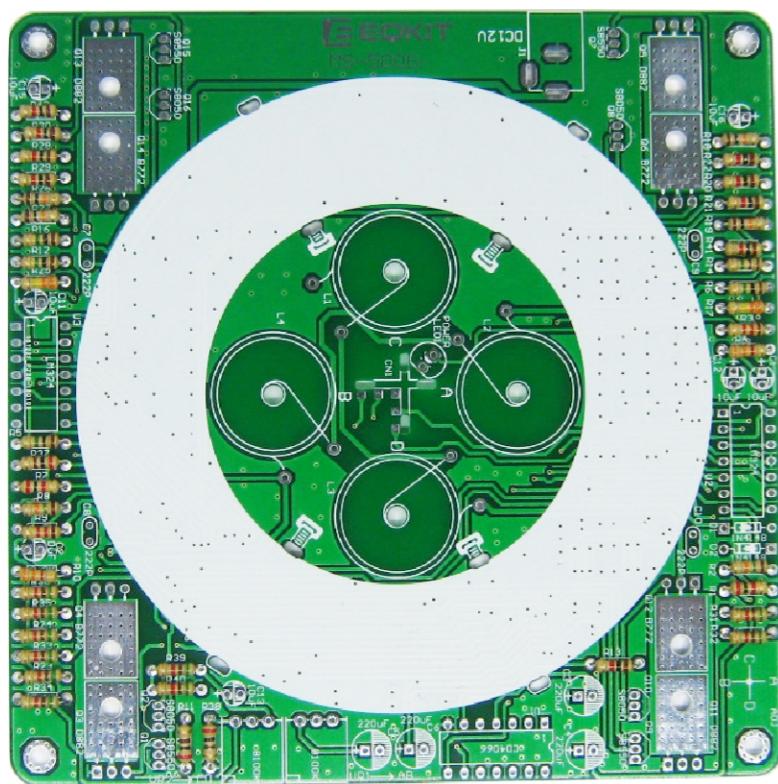
Rev. 1.0

2018.01.17

Produced by YiQi

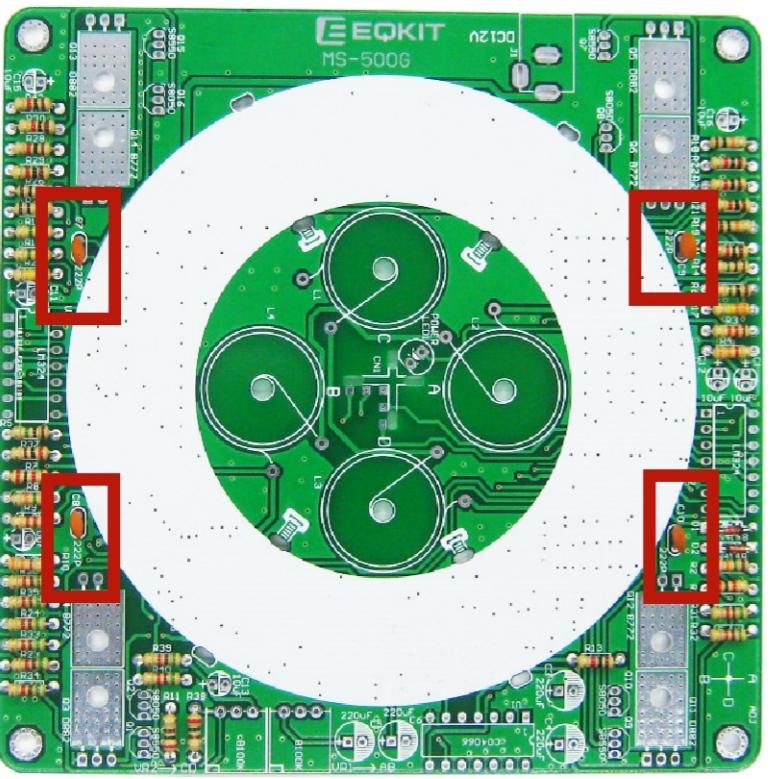
3. Install RES:

Refer to the shipping list
and install all the resistors
on the circuit board



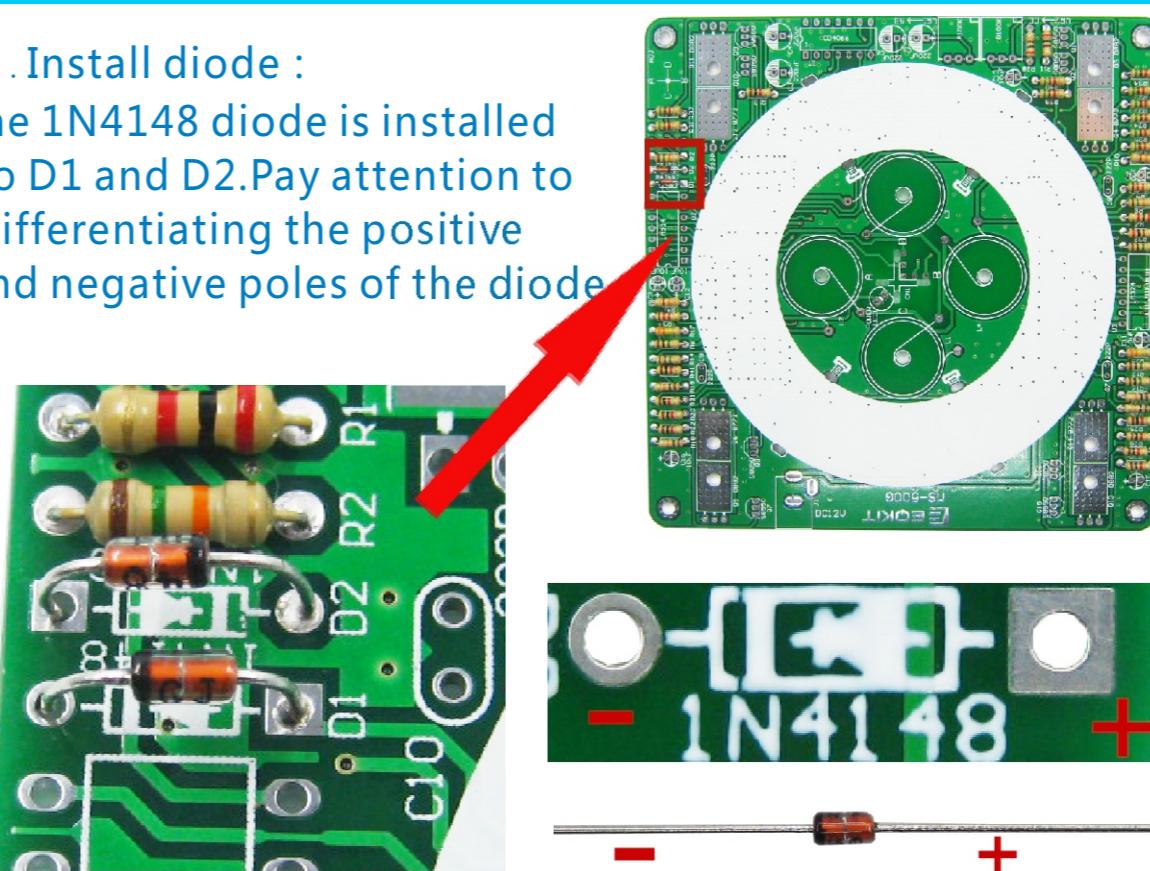
5. Install CAP:

C7.C8.C9.C10=222pF



4. Install diode:

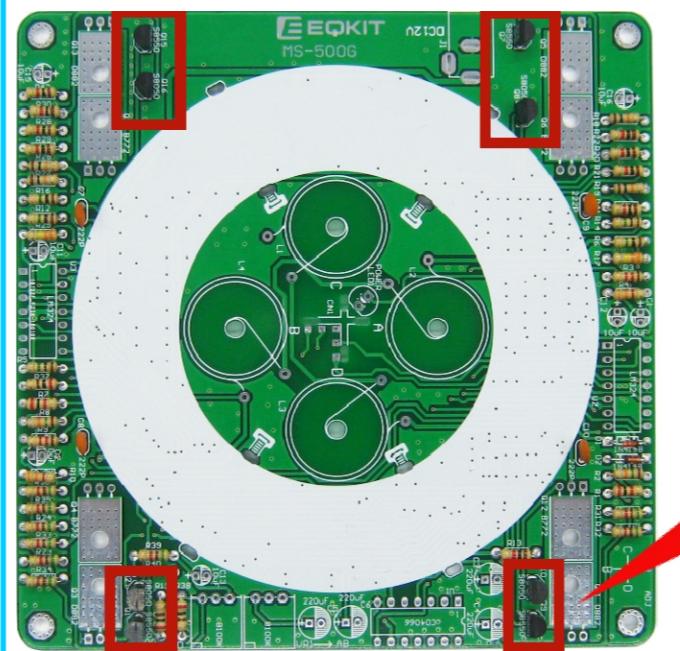
the 1N4148 diode is installed
to D1 and D2. Pay attention to
differentiating the positive
and negative poles of the diode



6. Install Triode S8050 and S8550:

Q2.Q8.Q10.Q16=S8050

Q1.Q7.Q9.Q15=S8550



MS-500G Magnetic suspension component list

No.	Name	Parameter	QTY
R11.R37.R38	RES	200R	3
R13.R20.R21.R22.R28 R29.R30.R41.R42	RES	1K	9
R3.R9	RES	1.2K	2
R1.R7	RES	2K	2
R4.R10	RES	3.3K	2
R23.R24.R31.R32.R33 R34.R35.R36.R39.R40	RES	5.1K	10
R18.R19.R26.R27	RES	10K	4
R2.R8	RES	15K	2
R17.R25	RES	330K	2
R5.R6.R12.R14.R16	RES	1M	5
C7.C8.C9.C10	CAP	222P	4
C1.C2.C11.C12 C13.C15.C16	E-CAP	10uF	7
C3.C4.C5.C6	E-CAP	220uF	4
L1.L2.L3.L4	Inductance	12*18	4
D1.D2	Diode	1N4148	2
LED1	LED	5mm Seven color	1
Q3.Q5.Q11.Q13	Triode	D882	4
Q4.Q6.Q12.Q14	Triode	B772	4
Q2.Q8.Q10.Q16	Triode	S8050	4
Q1.Q7.Q9.Q15	Triode	S8550	4
VR1.VR2	Adj-RES	100K	2
U2.U3	IC	LMB24	2
U1	IC	CD4066	1
U1.U2.U3	IC socket	DIP-14	3
J1	IC socket	5.5mm	1
H1.H2.H3	Hall sensor	G	3
—	Magnet	100mm*10mm	1
—	PCB	500G-CN1	1
—	PCB	500G-CNY	1
—	PCB	500G-MAIN	1
—	Iron	21*6*1	4
—	Suspended object	50*14mm	1
—	Screw	Silvery M8	12
—	Screw cap	M8	8

The following are plastic shells and accessories

—	Plastic shell	Black or transparent	1
—	Spacer	M8*4	4
—	Spacer	M8*13	4
—	Screw	M8*12	4
—	Screw	M8	4

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

Rev. 1.0

2018.01.17

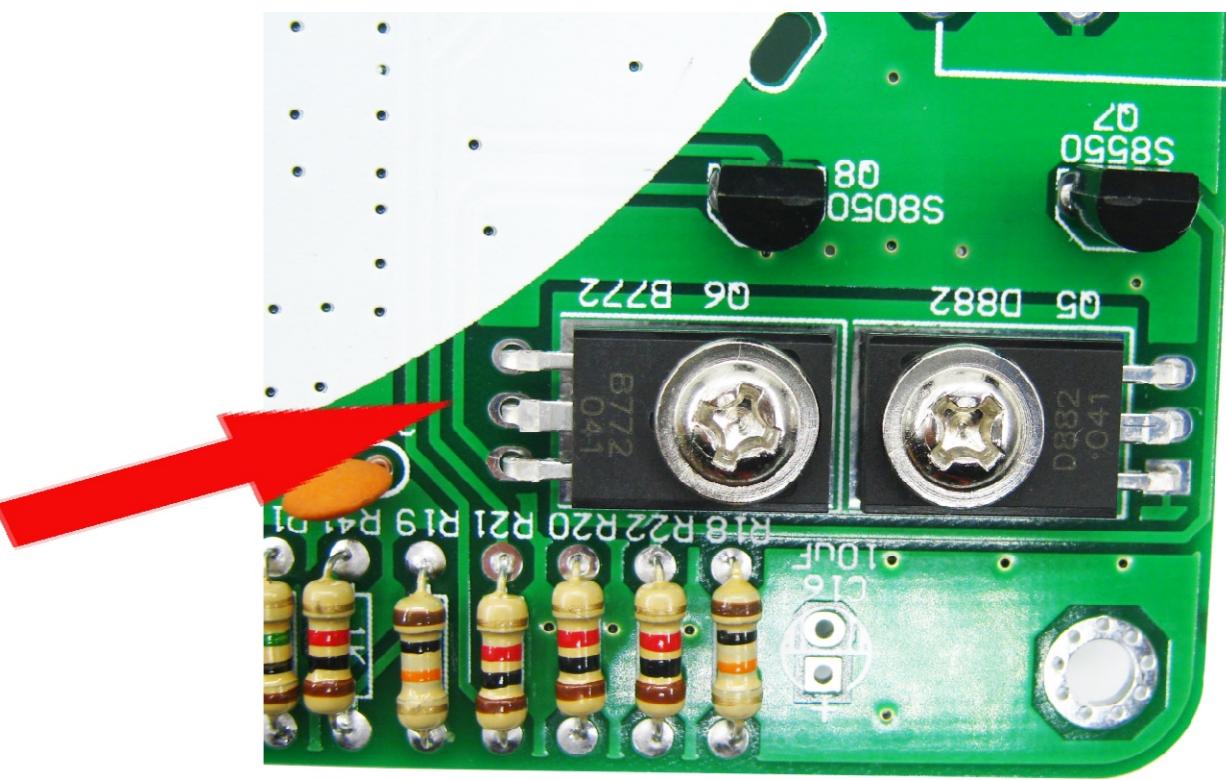
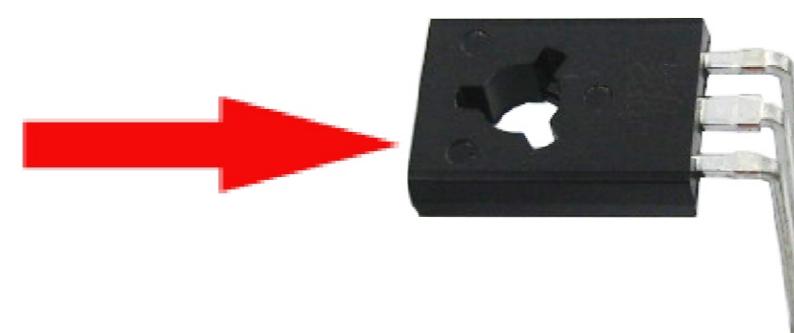
Produced by YiQi

7. Install High power triode :

Q3.Q5.Q11.Q13=D882
 Q4.Q6.Q12.Q14=B772

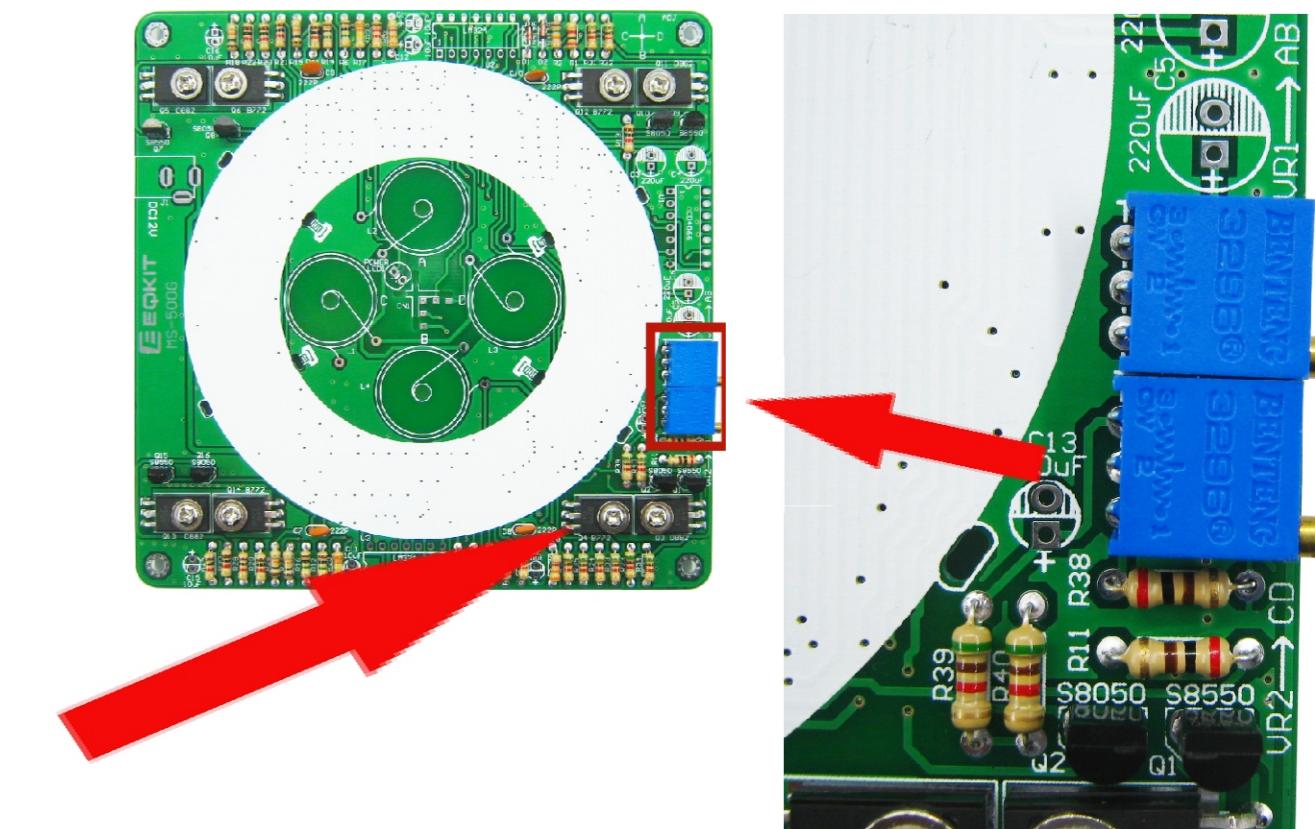
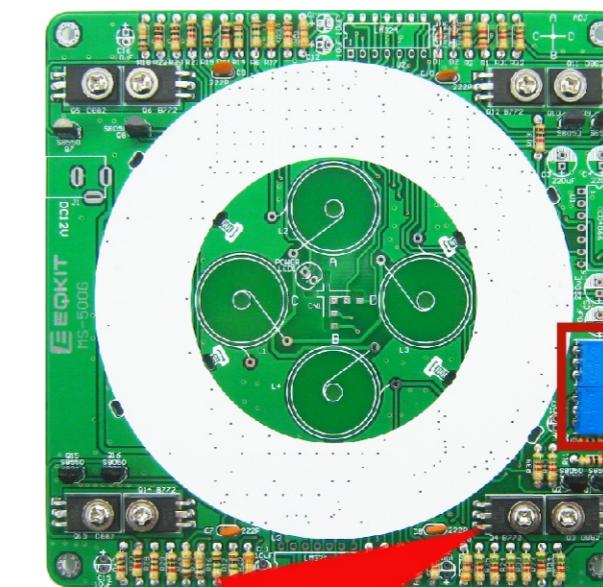
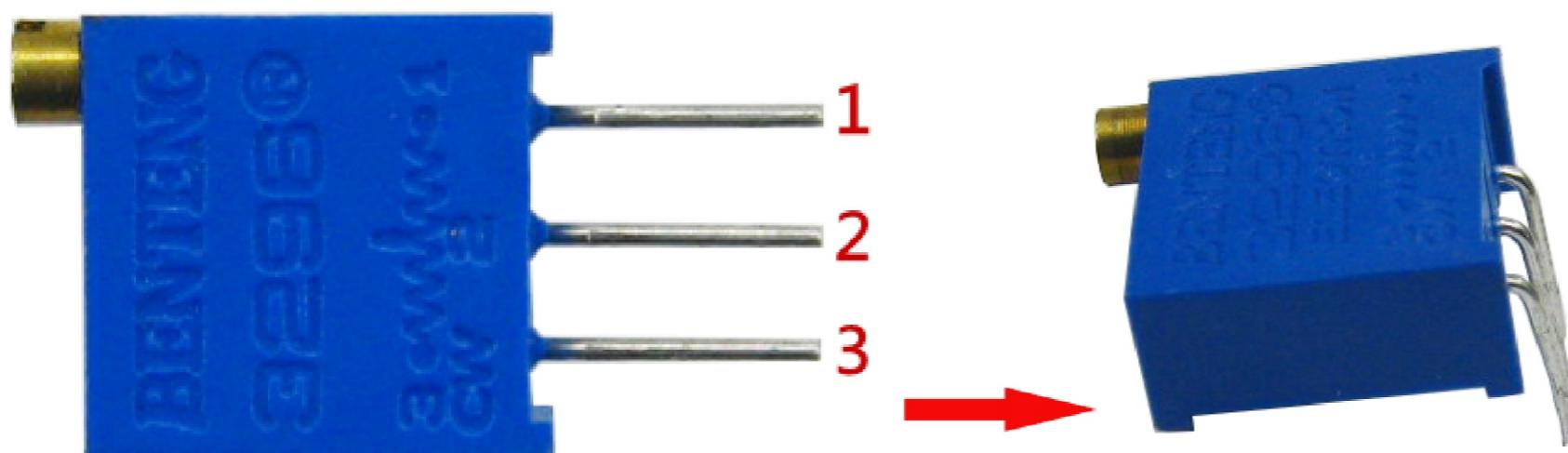
Installation order

- ①Machined triode
- ②Install triode
- ③Fixing triode with screws
- ④Final rewelding triode



8. Install adjustable resistance:

- ①Use the multimeter to measure and adjust the pin1.pin2 and the pin2.pin3 , so that the resistance between the two groups of pins is roughly equal
- ②Bend the pin to 90 degrees:
- ③Welding the Adj resistors to VR1 and VR2



Tools you need:

- ①Iron (30W)
- ④Tweezers
- ②Solder wire
- ⑤Wire cutters
- ③Multimeter

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

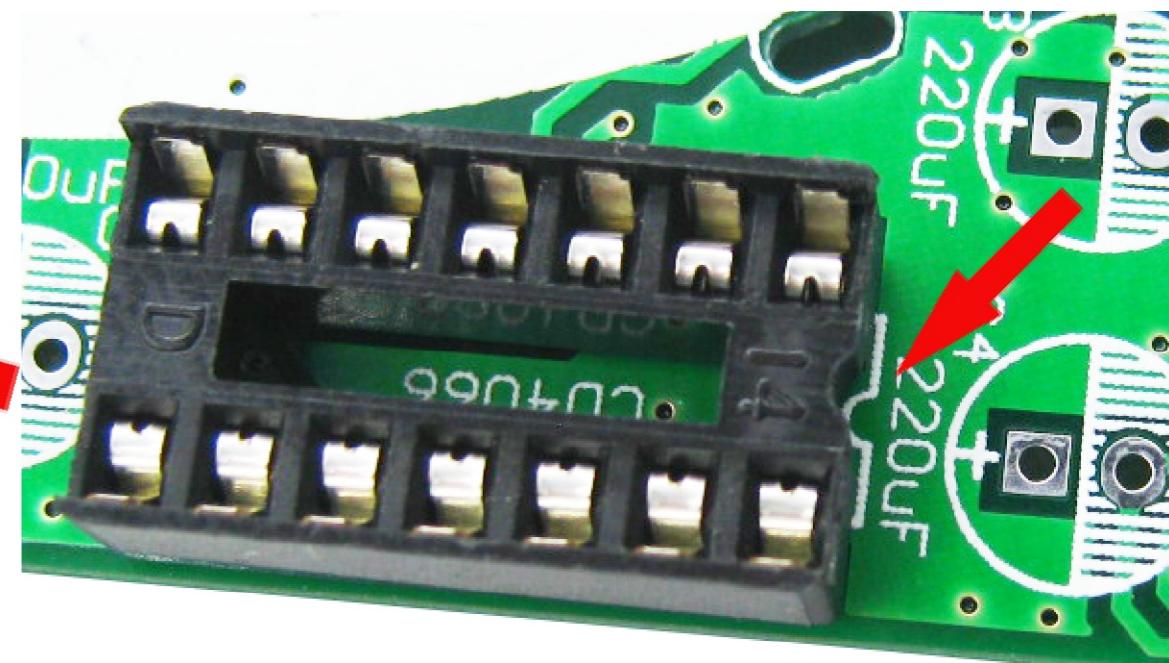
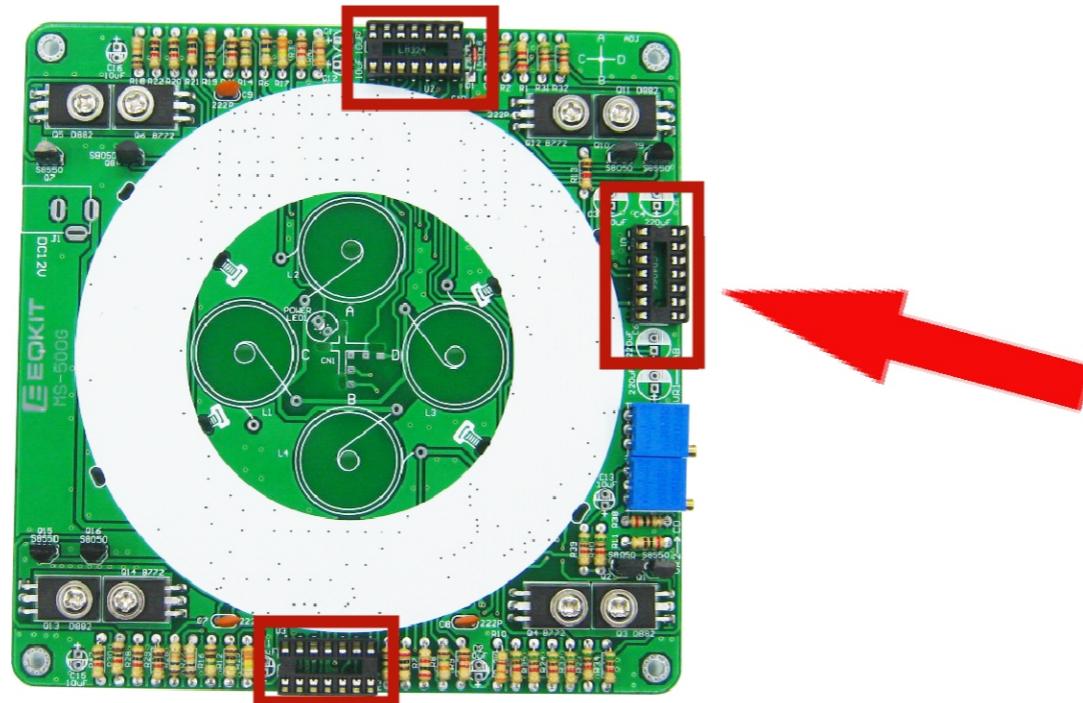
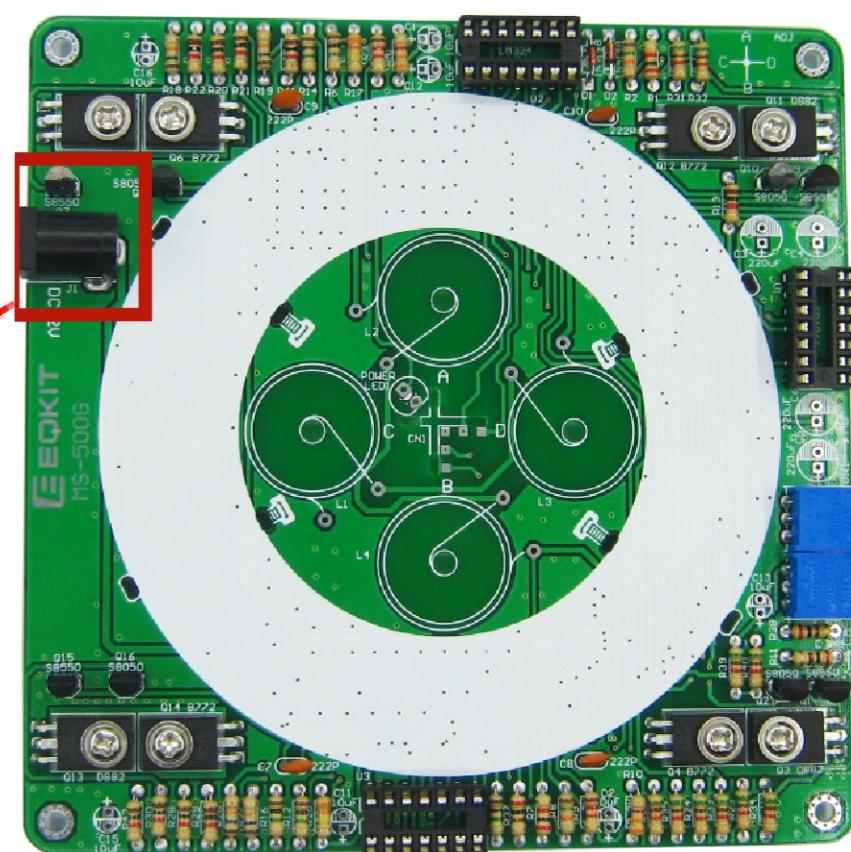
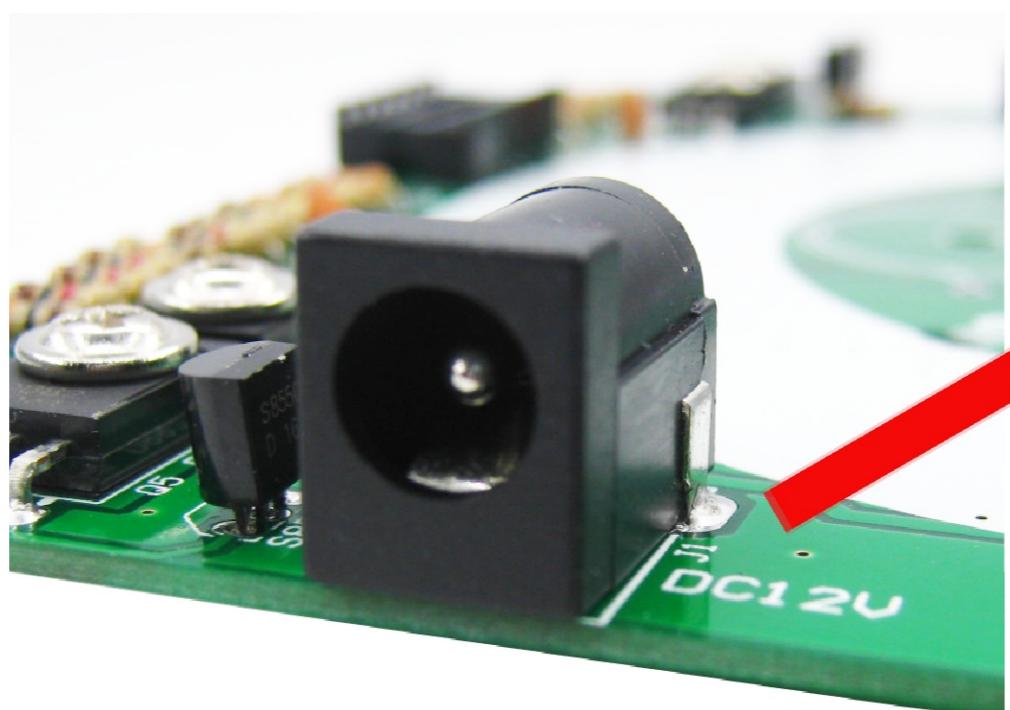
Rev. 1.0

2018.01.17

Produced by YiQi

9. Install IC connector:

Install three IC connectors to U1, U2, and U3. The direction of the IC connector corresponds to the direction of the circuit board identification

**10. Install the DC power input interface:**

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

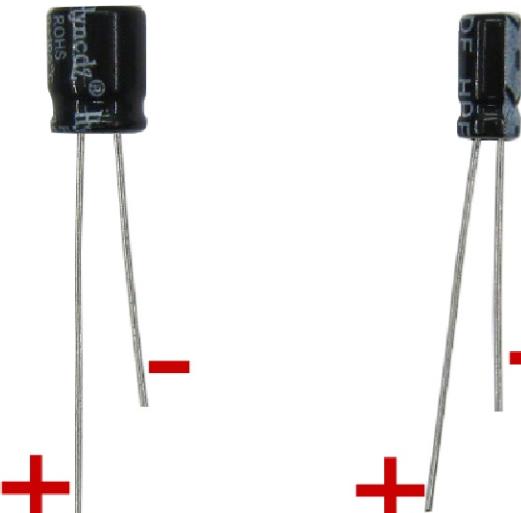
MS-500G Magnetic suspension kit instructions

Rev. 1.0

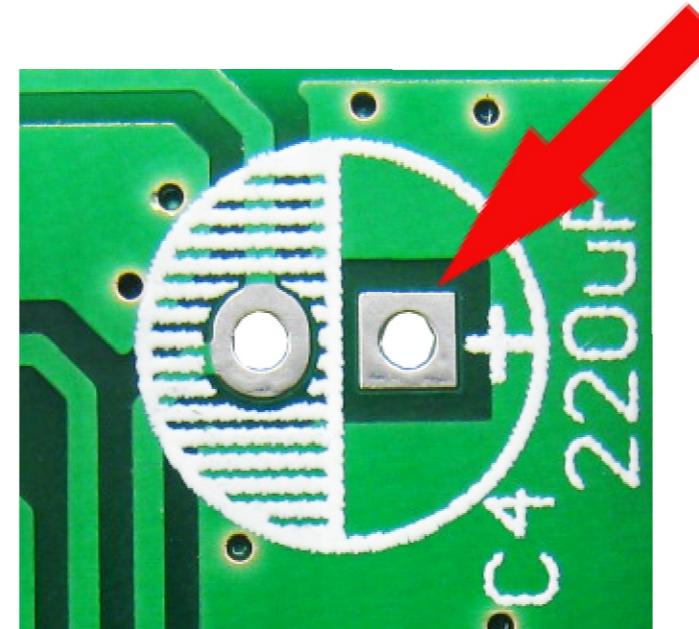
2018.01.17

Produced by YiQi

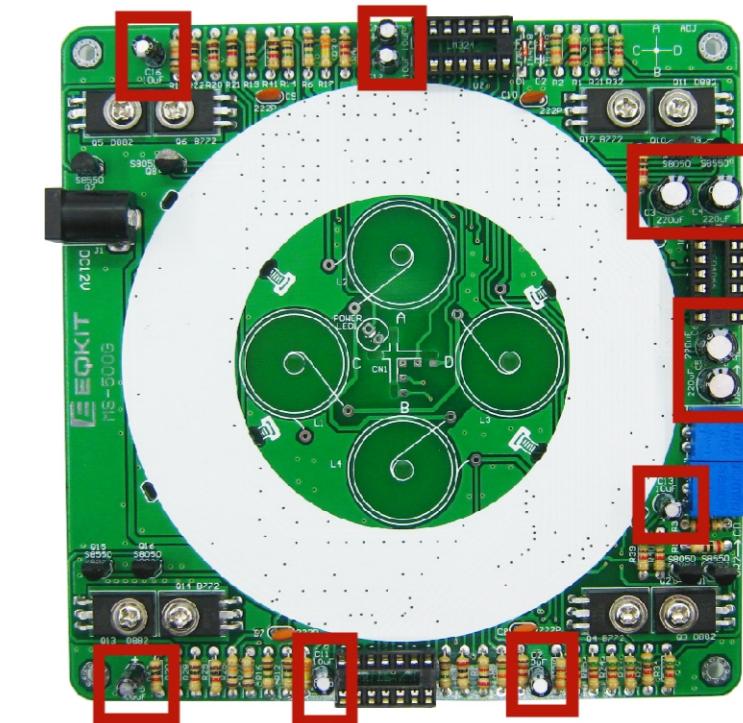
11. Installation of electrolytic capacitors :



The long foot of the electrolytic capacitor is the positive pole



The positive electrode of the electrolytic capacitor is welded on the square solder pad



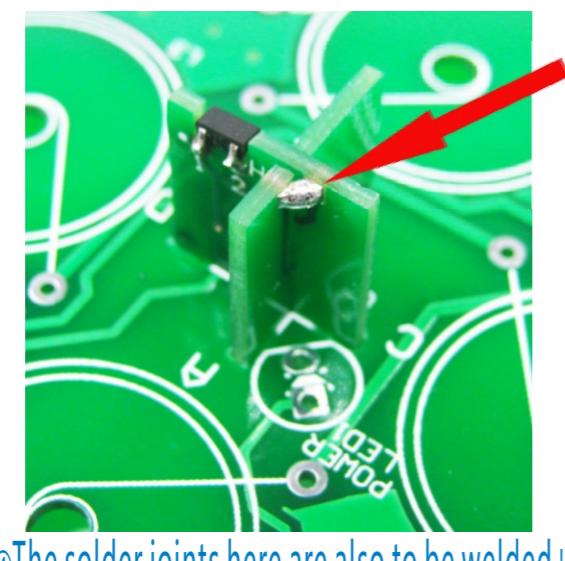
C3, C4, C5, C6=220uF
Other capacitors 10uF

12. Install the sensor to the main board :

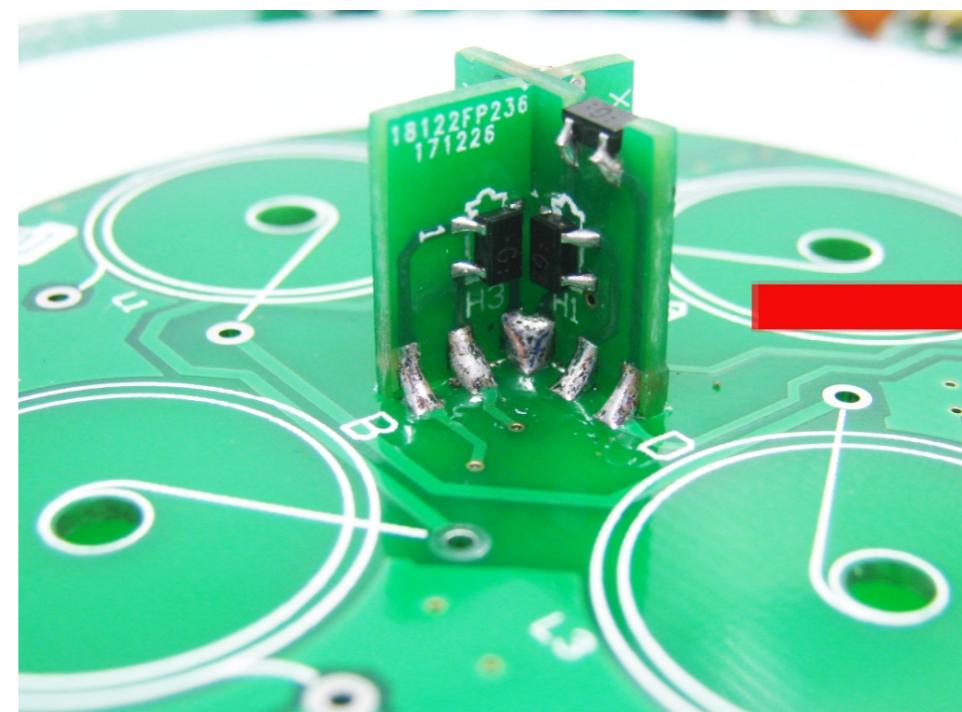
Two sensors are stuck together into cross interactions
Then the sensor is mounted on the main board.



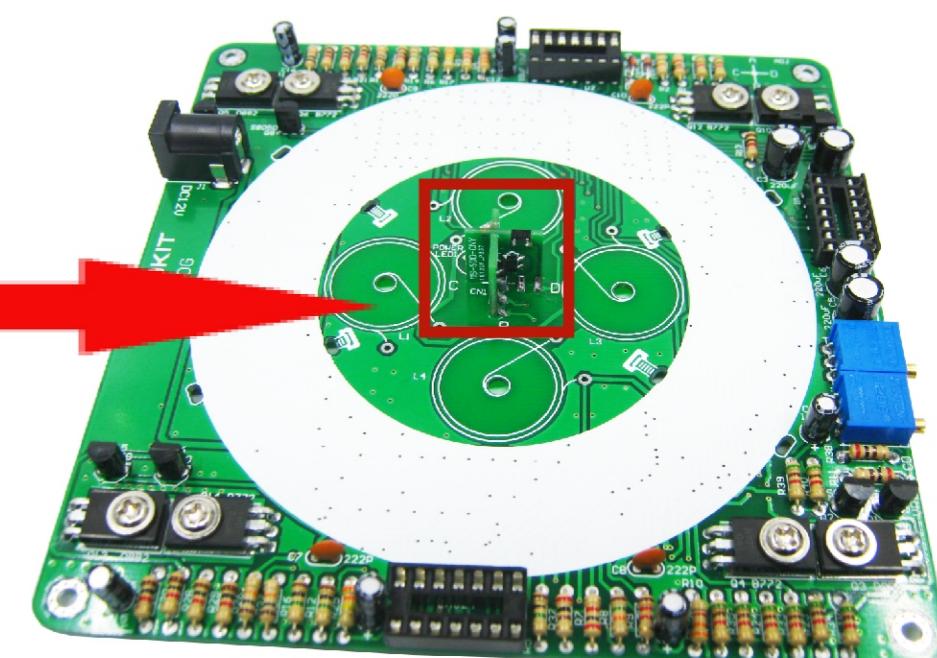
①CNX and XNY cross together



④The solder joints here are also to be welded!



③Welding 5 solder joints ,
The two solder joints in the middle
should be connected together.



②Three blocks of circuit board should
be perpendicular to each other during
installation and welding

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

Rev. 1.0

2018.01.17

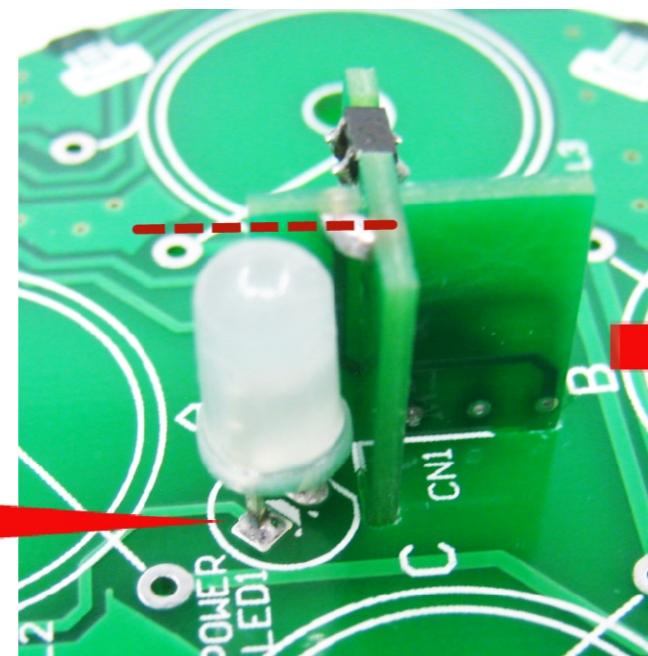
Produced by YiQi

13. Install LED to LED1: Pay attention to the distinction between positive and negative poles

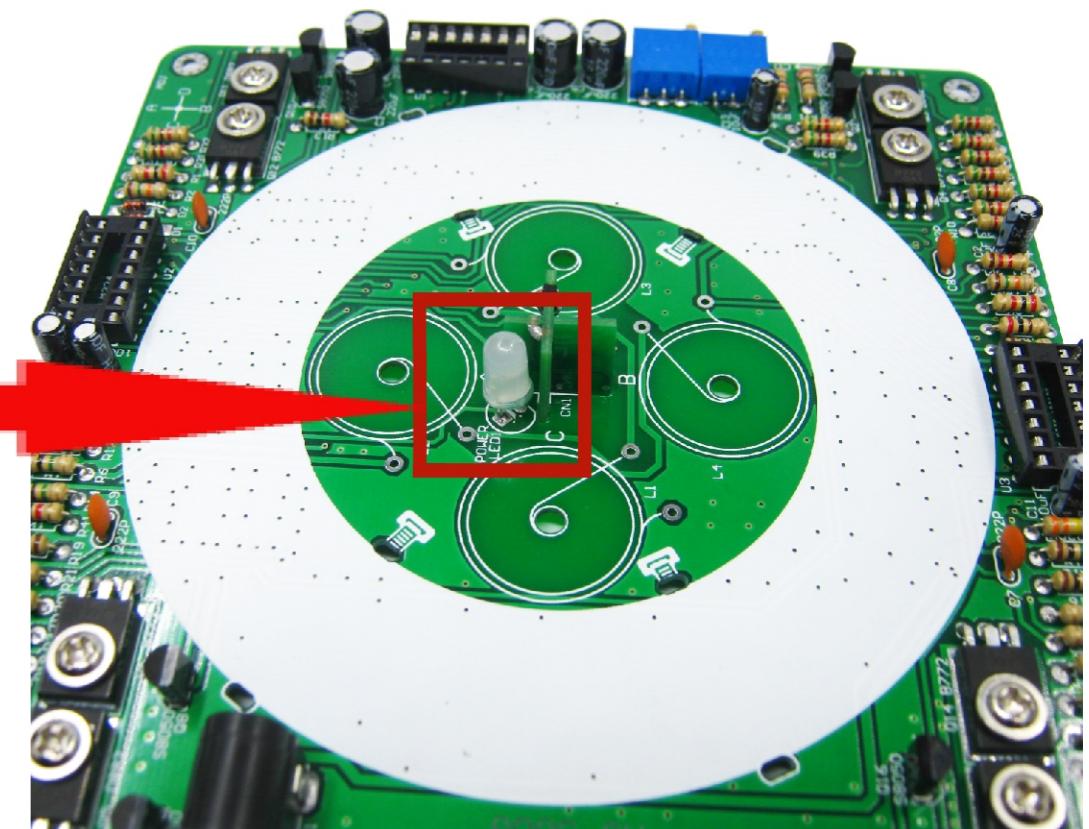
The height of the LED is in accordance
with the height of the circuit board



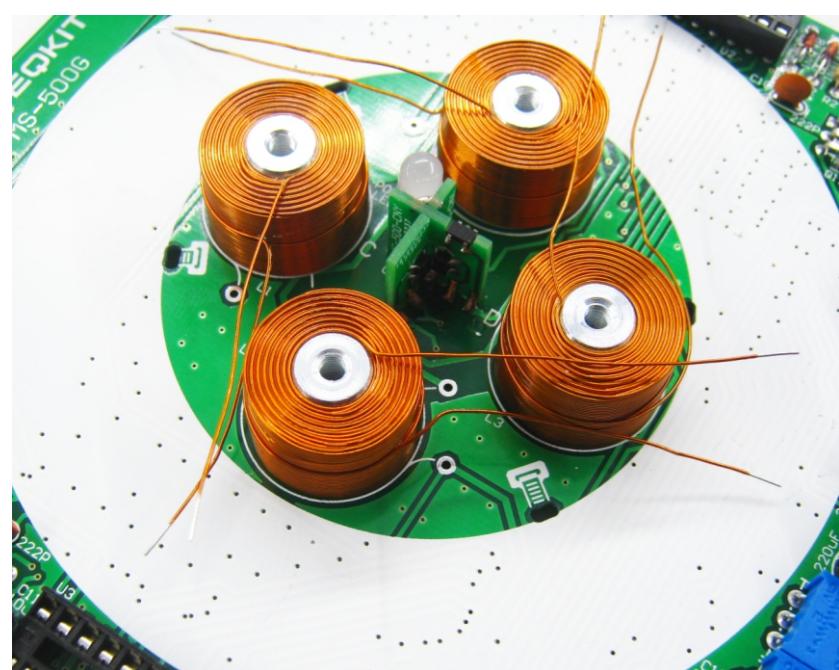
Long pin is a positive pole
Welding to a square pad



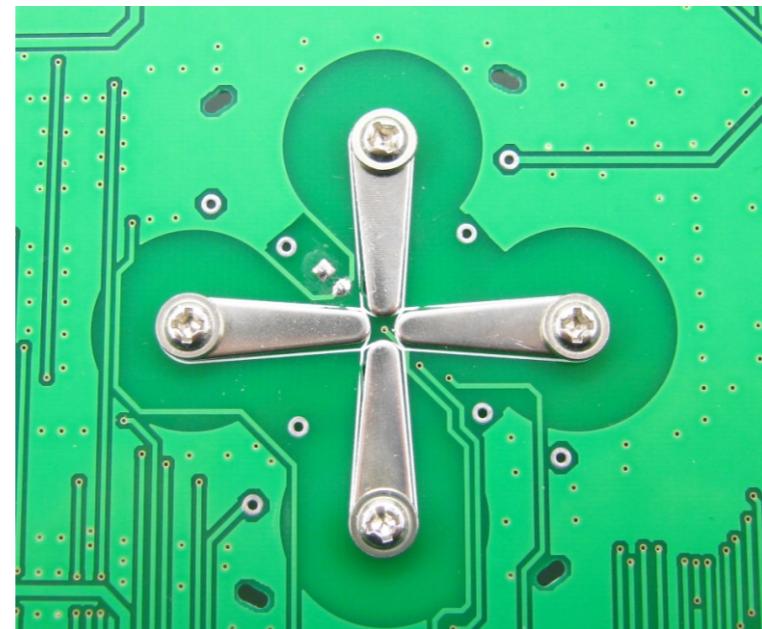
The height of the LED is in accordance
with the height of the sensor



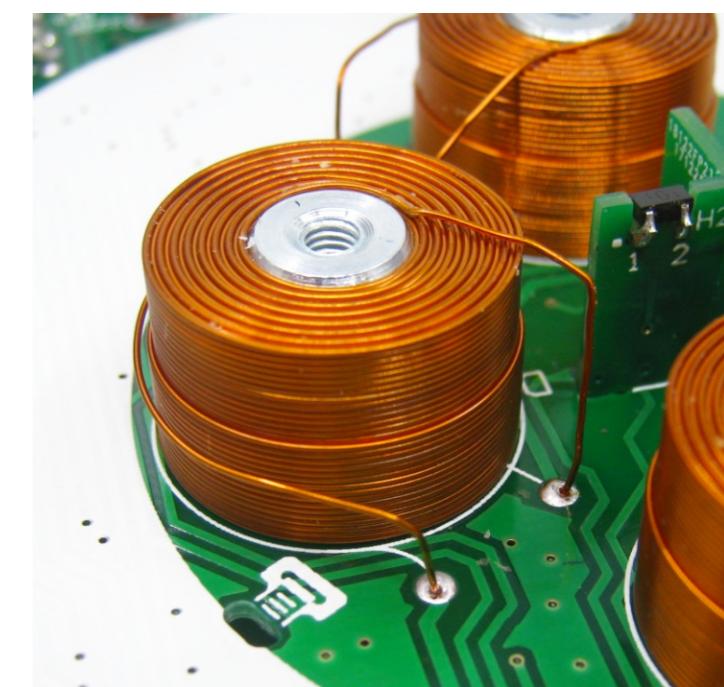
14. Install inductor:



① Put the inductor on the circuit board
Inductor cable tap drawing from the top



② Wear a silver screw from the back into the iron
sheet and fix the inductor on the circuit board
The iron sheet must be installed with each other straight!



③ Insert the inductor into the
weld plate and then weld it.

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G

Rev. 1.0

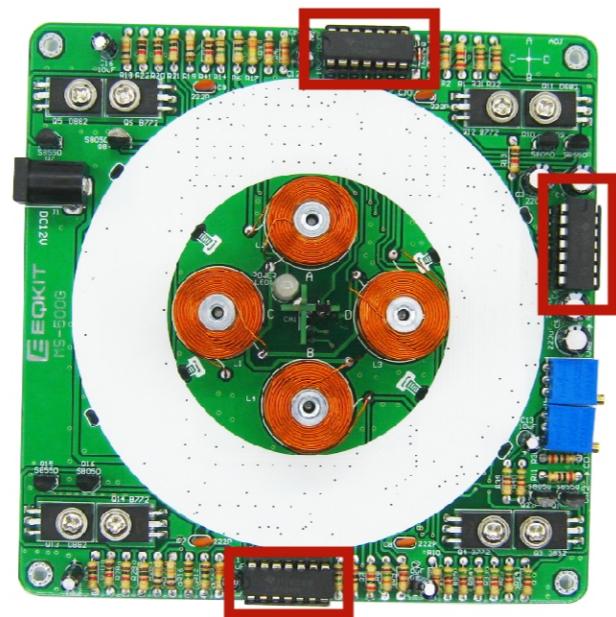
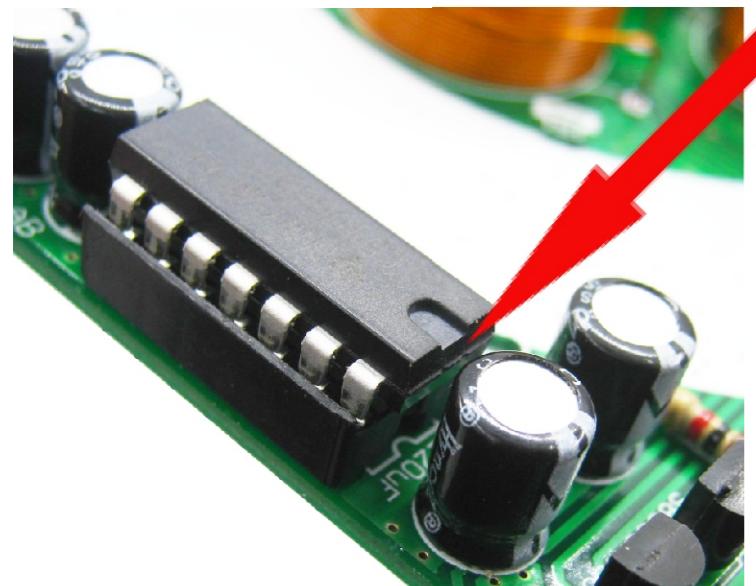
2018.01.17

Magnetic suspension kit instructions

Produced by YiQi

15. Install IC: U1=CD4066, U2,U3=LM324

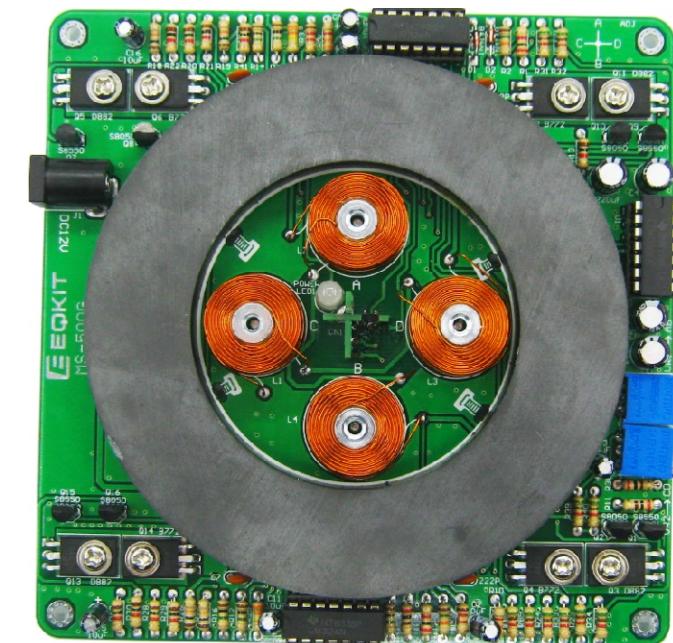
When installing, the direction of IC should correspond to the direction of the printed circuit board



16. Install magnet:

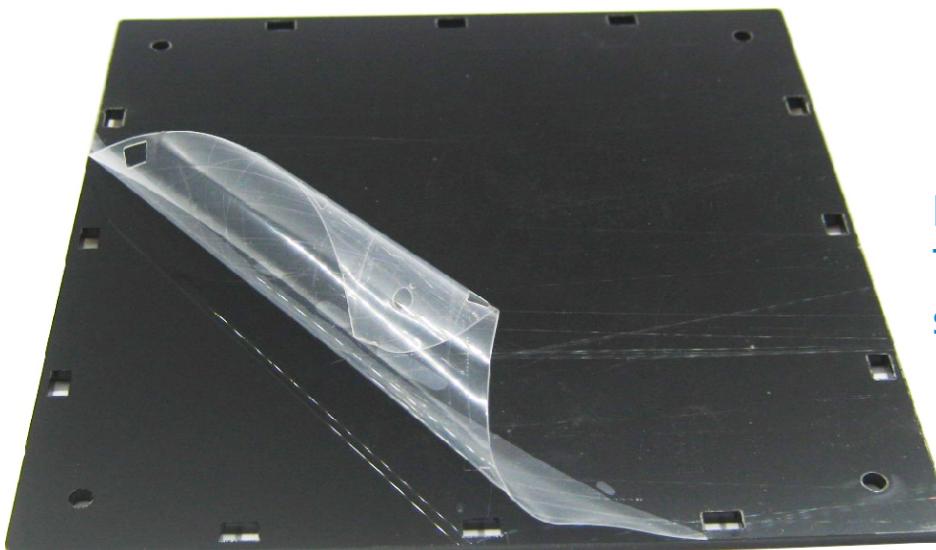


Remove double side glue protection paper

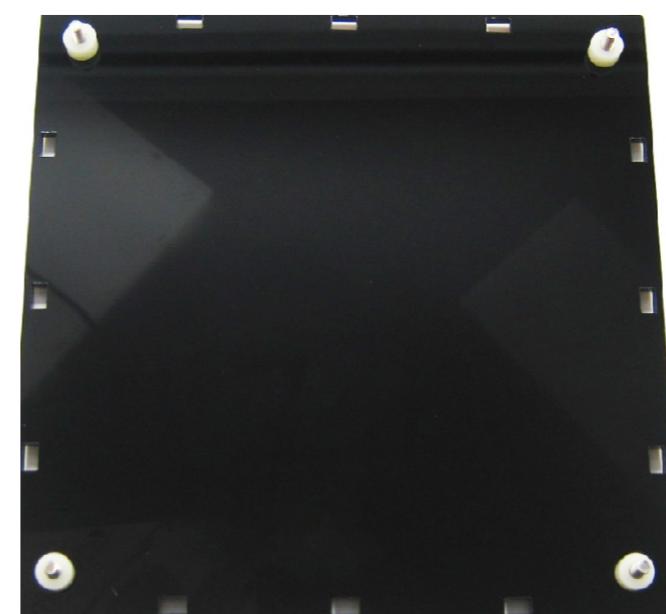


And then stick the magnet on the circuit board !

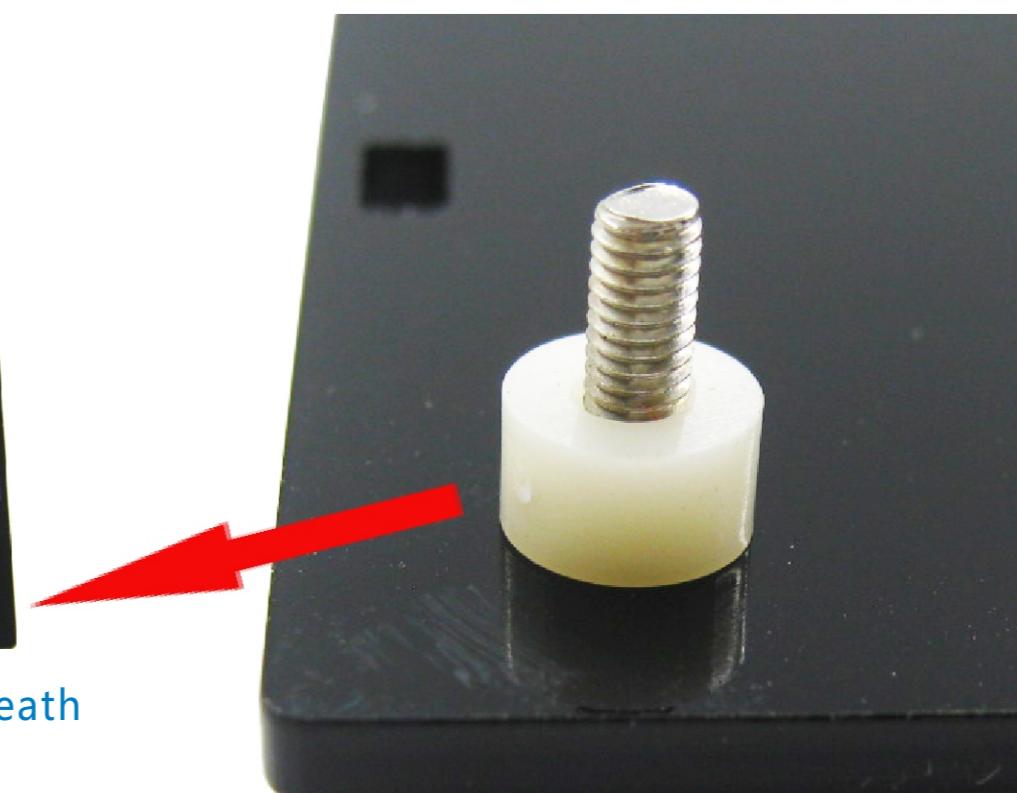
17. Install the shell :



M3*12 Screw
The longest screw in the list.



①Tear off the protective film of the bottom plate



②Use M3*12 screws from underneath the bottom plate
And then put the 4 millimeter spacer.

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

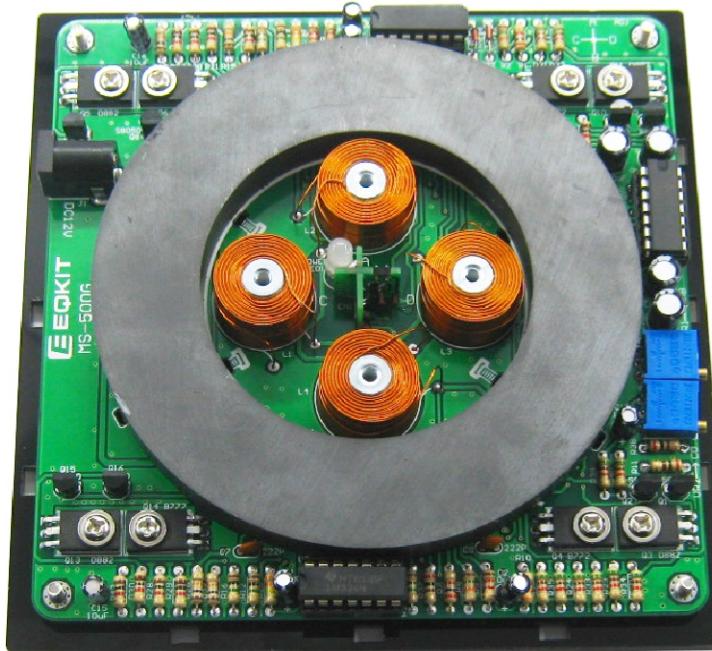
- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

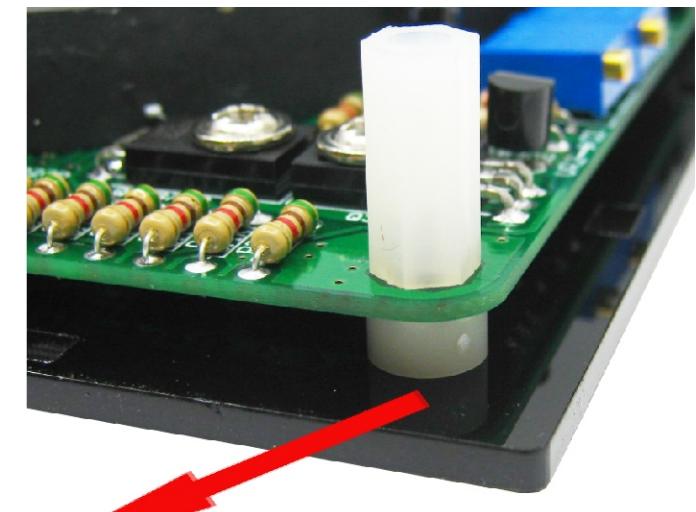
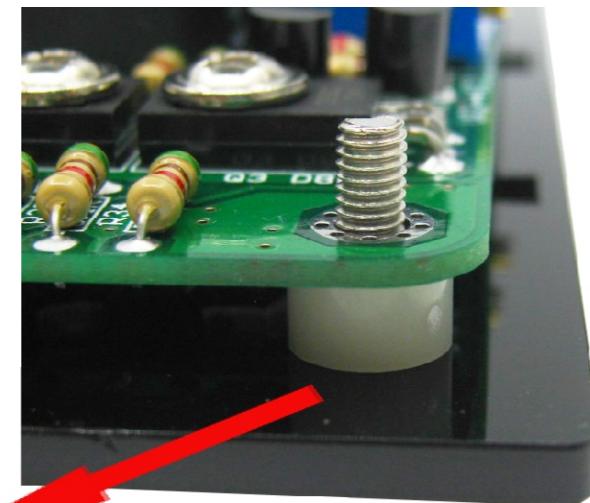
Rev. 1.0

2018.01.17

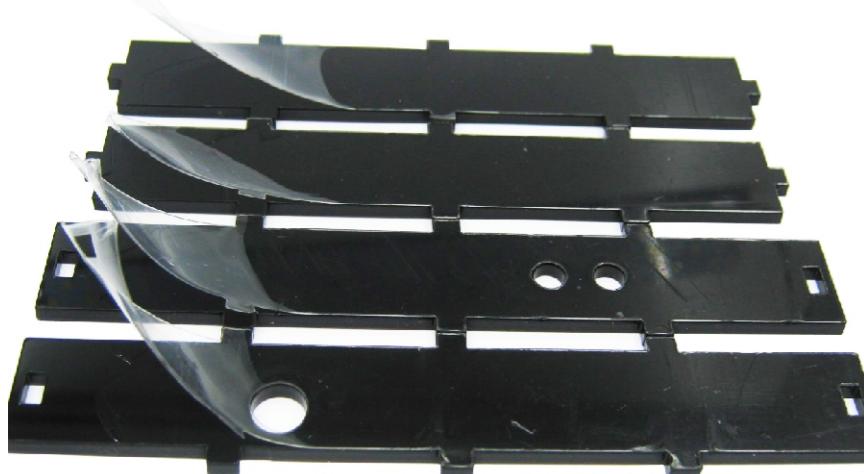
Produced by YiQi



③The circuit board is on top



④Then the six - angle double connector is mounted on the screw



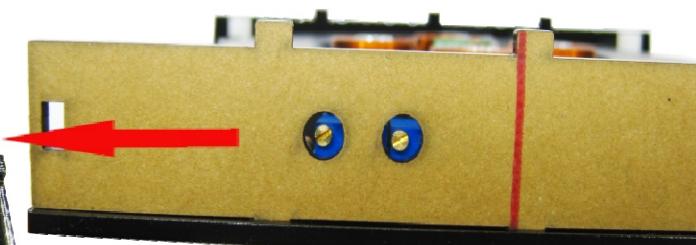
⑤Tear off the protective film



Power input interface



⑥Install the plate
Check whether each interface is correct



Adjustable resistance hole

Tools you need:

- ①Iron (30W)
- ②Solder wire
- ③Multimeter
- ④Tweezers
- ⑤Wire cutters

Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

Rev. 1.0 2018.01.17 Produced by YiQi



⑦ Tear off the protective film of the upper cover



⑧ Lock the upper cover with 4 PCS M3*8 black screws

postscript : If the shell you bought is transparent
So here's a silver screw



18. Whole machine debugging :

The first time to debug magnetic levitation ,
Magnetic levitation is easy to fall on the shell,
So we need a piece of thick paper plate pad on the shell

- Connect the 12V power supply. To be in standby state because of the absence of magnetic levitation , The power indicator is not bright at this time , The standby current is about $35mA \pm 5mA$.
- Move the magnet at the top of the circular hole and move slowly from up to bottom. At this time the power light is on and the circuit starts to work
- At this point, if the magnet can't be suspended , This needs to be adjusted for VR1 and Vr2 The adjustment method is as follows:

Tools you need:

- ①Iron (30W)
- ④Tweezers
- ②Solder wire
- ⑤Wire cutters
- ③Multimeter

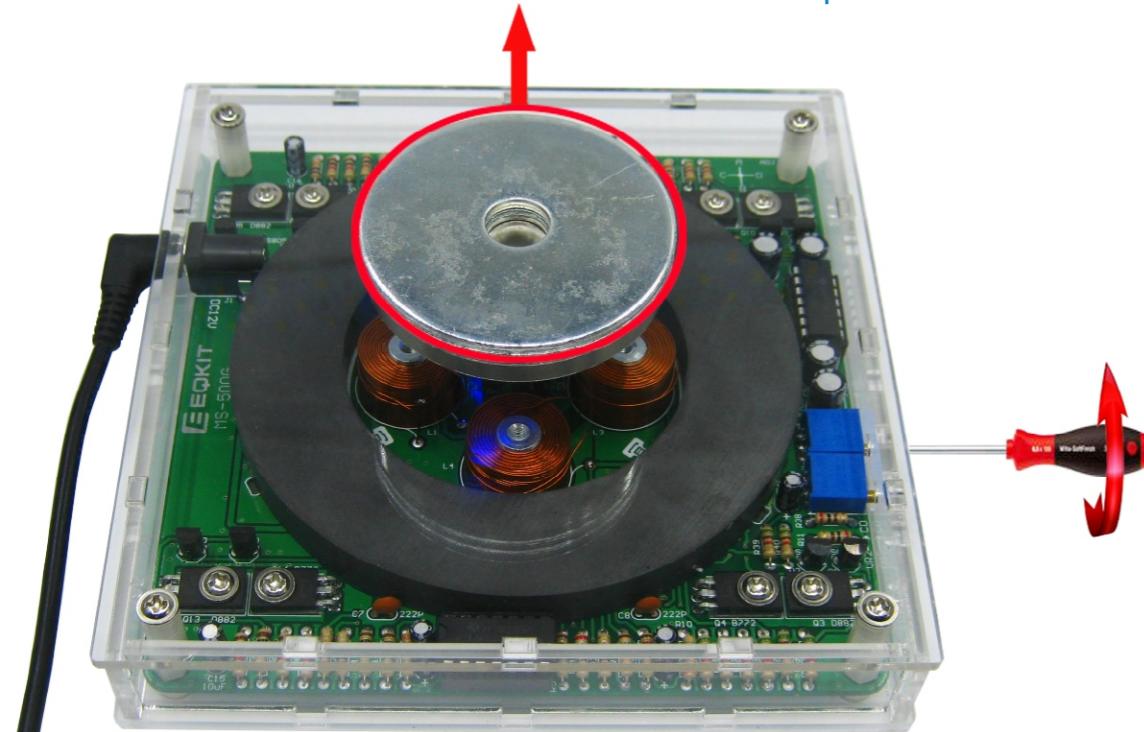
Precautions:

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

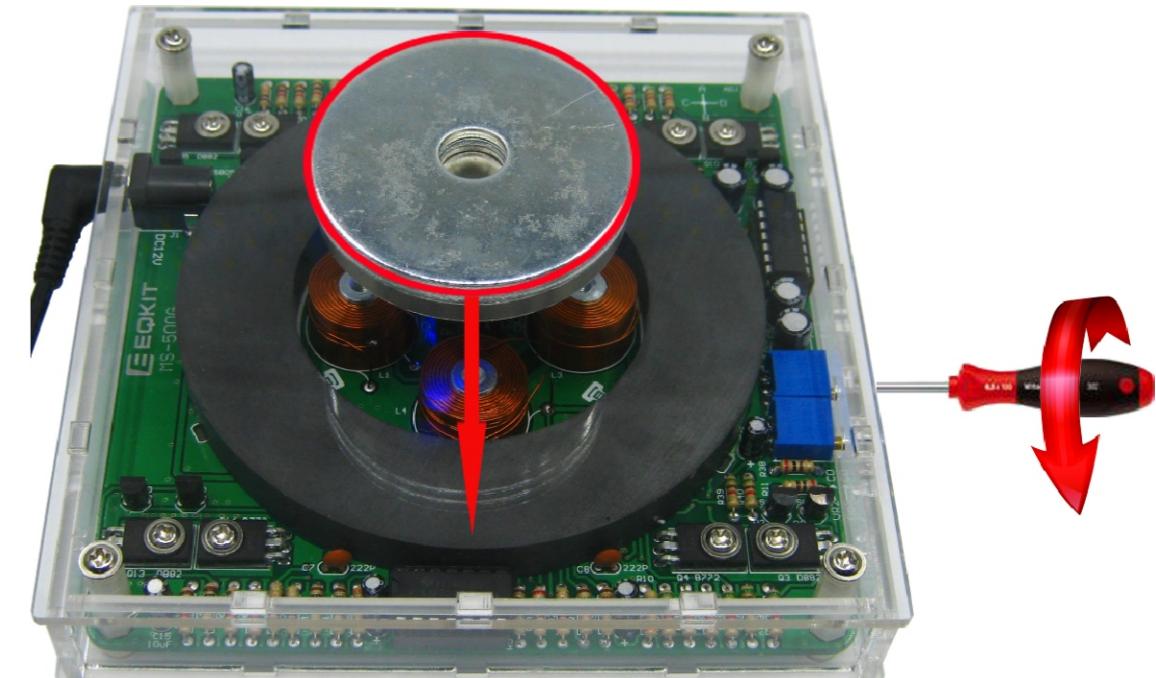
MS-500G Magnetic suspension kit instructions

Rev. 1.0 2018.01.17 Produced by YiQi

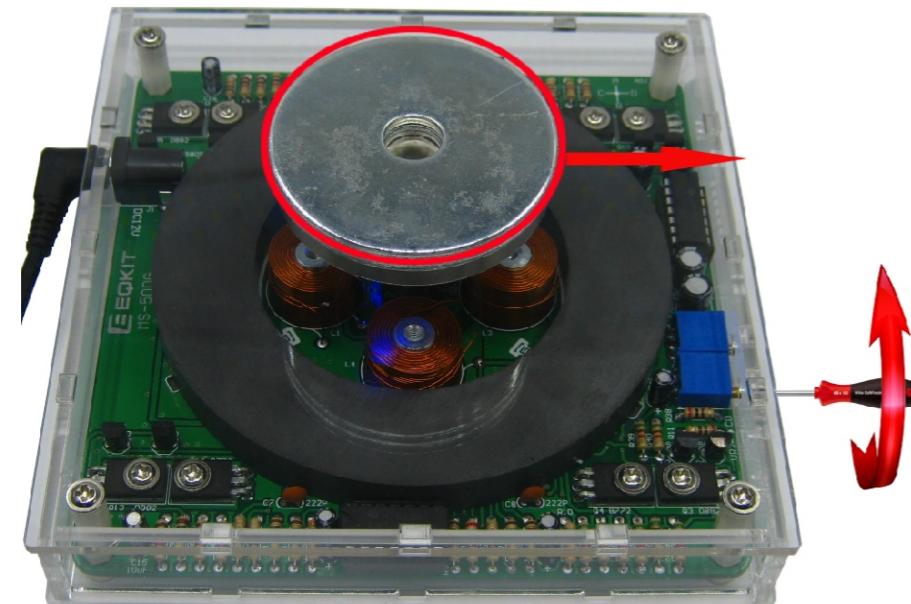
Clockwise rotation VR1 , Forward movement of suspended matter



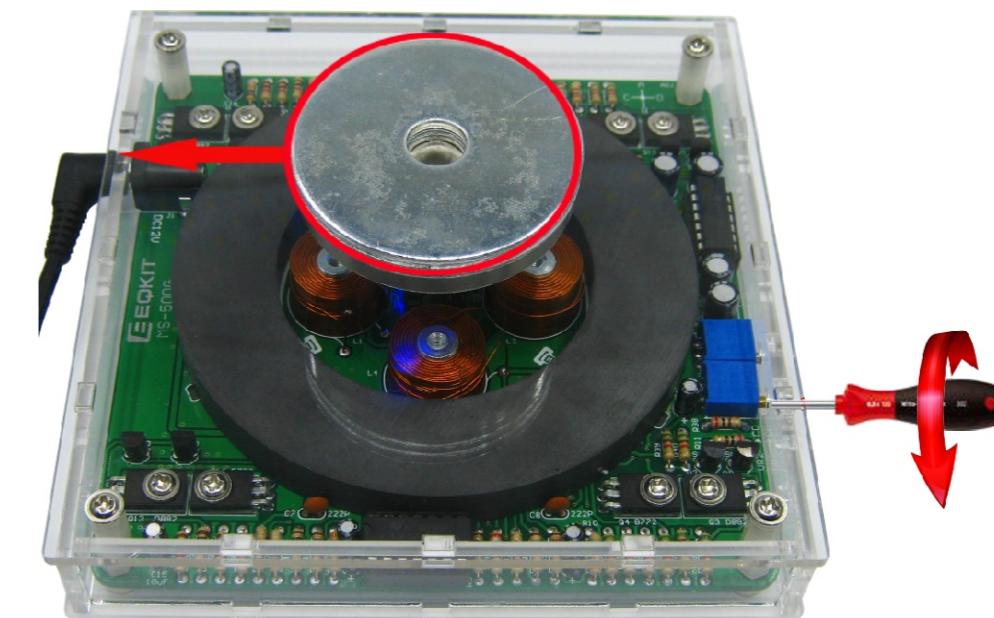
Counter clockwise rotation Vr1 , Rearward movement of suspended matter



Clockwise rotation VR2,Movement of suspended matter to the right



Counter clockwise rotation VR2,The suspended matter moves to the left



Tools you need:

- ①Iron (30W)
- ④Tweezers
- ②Solder wire
- ⑤Wire cutters
- ③Multimeter

Precautions::

- ①Check part values & quantities against part list
- ②Always meter resistor values before soldering
- ③Understand all part polarities and orientations

MS-500G Magnetic suspension kit instructions

Rev. 1.0

2018.01.17

Produced by YiQi

